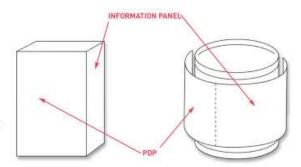
## **Food Label Review**

At minimum, food labels for packaged foods must include:

- 1. Product name/Statement of identity
- Net contents listed in both the US Customary System (ounces, pounds) and metric (grams, kilograms, liters) or in units (4 Rolls)
  - a. Net quantity statement is placed in the bottom 30% of the PDP.
  - b. Exclude qualifying phrases such as: 4 large ounces or 5 juicy apples
- 3. Manufacturer or distributor's name & physical address
- Complete list of ingredients, in descending order of predominance by weight, including the common name of any allergens.

## Label Formatting & Sizing Requirements

- Use a print that is prominent and easy to read with letters that are at least 1/16 inch in height, based on the lower case 'o'.
- An additional information panel should be located immediately to the right of the PDP (as the customer faces the product).
- Intervening materials may NOT be placed between required labeling information.



## Other Labeling Considerations

· Nutritional labeling is required for most packaged foods with exceptions for\*:

| Small businesses                     | Restaurants  | Foods with no significant<br>nutritional value |
|--------------------------------------|--|--|
| Bulk foods for<br>further processing | Foods labeled "This unit not<br>labeled for retail sale" sold<br>in a multi-unit package | Fresh produce                                  |
| Fresh seafood                        | Fresh meats  | Donated foods                                  |



## - Small businesses:

- · Less than \$500,000 annual gross sales
- · Less than 100 full-time equivalent employees
- · Less than 100,000 units sold annually

## NC State's EI4F Program



Process Authority Letters for processing recommendations based on product pH & water activity

#### Generation of:

- Nutrition Facts labels
- Ingredient statements

Acidified Foods Manufacturing School (online)



**(919) 513-2090** 



foodbusiness@ncsu.edu



www.foodbusiness.ces.ncsu.edu







## **Health Claims**

Describes a relationship between a food substance (a food, food component, or dietary supplement ingredient), and reduced risk of a disease or healthrelated condition.

Many must meet nutrient claim requirements for the food.

The FDA has identified 12 health claims. They also allow some authorized & qualified health claims, with more stipulations to labeling and the product's qualities.

## The Top 9 Allergens

- · New in 2023, sesame!
- Tree nuts, fish and crustacean shellfish MUST be speciated.

| ~ | Almond  | × | Tree nuts   |
|---|---------|---|-------------|
| ~ | Shrimp  | × | Crustaceans |
| ~ | Tilapia | × | Fish        |



# Required Allergen Labeling - Two Options

#### Contains Statement

Ingredients: Enriched flour (wheat flour, malted barley, niacin, reduced iron, thiamin mononitrate, riboflavin, folic acid), sugar, partially hydrogenated cottonseed oil, whey, eggs, vanilla, natural and artificial flavoring, salt, leavening (sodium acid pyrophosphate, monocalcium phosphate), lecithin, mono- and diglycerides.

Contains: Wheat, Milk, Egg, and Soy

#### Ingredient Listing

Ingredients: Enriched flour (wheat flour, malted barley, niacin, reduced iron, thiamin mononitrate, riboflavin, folic acid), sugar, partially hydrogenated cottonseed oil, whey (milk), high fructose corn syrup, eggs, vanilla, natural and artificial flavoring, salt, leavening (sodium acid pyrophosphate, monocalcium phosphate), lecithin (soy), mono- and diglycerides.

## Precautionary Labeling: Voluntary Statements

- May contain...
- Processed in a facility that also processes...
- Processed on shared equipment...

INGREDIENTS: PISTACHIO NUTS, SEA SALT.

CONTAINS PISTACHIO

MAY CONTAIN PEANUT AND OTHER TRILE NUTS

DISTRIBUTED BY TARGET CORPORATION

MINIMAPOUS, MIN 5403

00 & 02015 Target Brands, Inc.
Shop Target.com
Guest Services 1-800-316-6151
Keep package for reference.

SCIENTIFIC EVIDENCE SUGGESTS, BUT DOES NOT PROVE,
THAT EATING 1.5 DUNCES PER DAY OF MOST NUTS, SUCH AS
PISTACHIOS, AS PART OF A DIET LOW IN SATURATED FAT AND
CHOLESTEROL MAY REDUCE THE RISK OF HEART DISEASE.

INGREDIENTS: WHEAT FLOUR, SUGAR, COCONUT OIL, LOW FAT COCOA POWDER (PROCESSED WITH ALKALI [11% IN THE CREAM]), WHEY POWDER, SOY LECITHIN, SALT, SODIUM BICARBONATE, VANILLA EXTRACT. CONTAINS: WHEAT, MILK AND SOY.
THIS PRODUCT WAS PROCESSED ON SHARED EQUIPMENT THAT ALSO PROCESSES PEANUTS, TREE NUTS (HAZELNUT, COCONUT) AND EGGS.

# Beware of 'Hidden' Allergens

| Terms that may indicate the presence of EGGS: |             |          |           |  |
|---|-------------|----------|-----------|--|
| Albumin                                       | Ovalbumin   | Ovamucin | Ovamucoid |  |
| Lecithin                                      | Ovovitellin | Livetin  | Vitellin  |  |

| Terms that may indicate the presence of MILK: |                       |                           |                             |
|---|-----------------------|---------------------------|-----------------------------|
| Lactose                                       | Butter & butterfat    | Casein                    | Rennet casein               |
| Curds   | Lactalbumin phosphate | Caramel color & flavoring | Artificial butter flavoring |

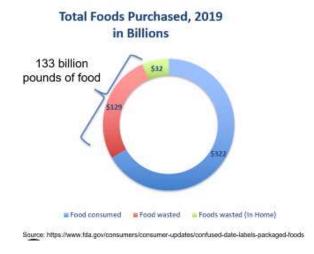
| Terms that may indicate the presence of SOY: |               |            |                                    |
|--|---------------|------------|------------------------------------|
| Gum arabic                                   | Guar gum      | Emulsifier | Hydrolyzed vegetable protein (HVP) |
| Miso   | Vegetable gum | Carob      | Textured vegetable protein (TVP)   |

# Organic



- · 4 different organic label definitions
  - "100% organic"
    - All ingredients are organic other than salt and water
  - "Organic"
    - A minimum of 95% organic ingredients
  - "Made with organic \_\_\_\_"
    - A minimum of 70% organically produced ingredients (can't use the seal)
  - Specific organic ingredient listings
    - Specific ingredient is identified as organic for products with less than 70% organic ingredients (can't use the seal)
- USDA does not require certification for organic sales <\$5000 / year (can't use the seal)

# Date Labels: Drawing a Line Between Food Safety & Food Waste?



Date labels are applied at a company's discretion\*.

#1 reason is to inform consumers of date to expect the highest quality & flavor, NOT necessarily for food safety.

"Best if Used By" is ideal terminology to convey quality standards.

\*Exception for infant formula, which must bear a 'Use By' date



#### What's in a Date?



**Best if Used By/Before:** indicates when a product will be of best flavor or quality. It is not a purchase or safety date.

**Sell By:** tells the store how long to display the product for sale for inventory management. It is not a safety date.

**Use By:** last date recommended for the use of the product while at peak quality. It is not a safety date except for when used on infant formula.

**Freeze By:** indicates when a product should be frozen to maintain peak quality. It is not a purchase or safety date.

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# **Natural Claims**

"Natural" is not a claim verified by any oversight agency







PepsiCo brand Naked Juice cuts 'all natural' claim after \$9m US payout



